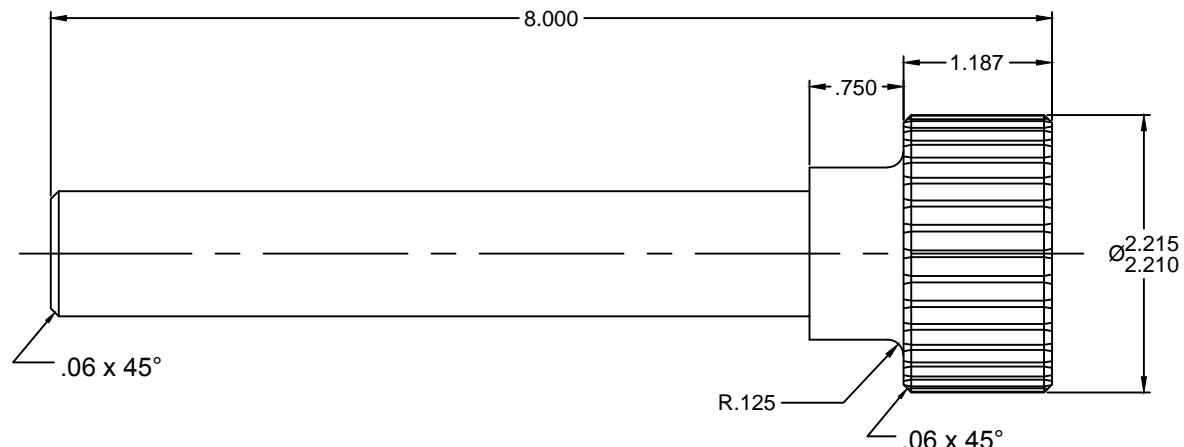
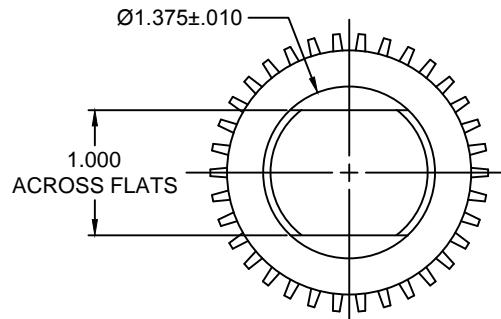


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D MATERIAL FROM 41L40 PER D.W.		7/27/10	RJC	DW



SPLINE DATA	
TYPE	EXTERNAL
NO. OF TEETH	34
DIA. PITCH	16/21
PITCH DIA.	2.125 REF.
PRESSURE ANGLE	20°
CIR. THICKNESS (REF.)	.095/.090
PIN DIA.	.120
DIA. OVER BETWEEN PINS	2.310 - 2.299
TYPE OF FIT	SIDE

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
				1	ARBOR SPLINE	4140 Q&T	Ø2-1/2 x 8-1/4
ASSY #							

UNLESS OTHERWISE SPECIFIED	DRAWN BY:
DIMENSIONS ARE IN INCHES	CL DUGGH
TOLERANCES ON:	
DECIMALS	
XXX \pm .005	FRACTIONS \pm 1/32
XX \pm .01	ANGLES \pm 5°
X \pm .1	
UNLESS OTHERWISE SPECIFIED	USED ON MODEL
1. BREAK ALL SHARP EDGES	
.015 x 45° PR. .015 R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 1-14-10
	SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

ASSY QTY	ASSY QTY	B/O	PART #	QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	TITLE	— —							
		B/O	-1	1	DRILL BLANK	HIGH SPEED STEEL	Ø3/16 x 3-1/2 REID #DB-12	DWG NO.	— —							
								REV								
ASSY #								UNLESS OTHERWISE SPECIFIED	DRAWN BY: PERRITT							
								DIMENSIONS ARE IN INCHES	APPROVED							
TOLERANCES ON:																
DECIMALS																
.XXX \pm .005																
XX \pm .01																
X \pm .1																
FRACTIONS \pm 1/32																
ANGLES \pm 5°																
HEAT TREAT																
FINISH SPEC																
USED ON MODEL																
SCALE	NTS	DATE	8-15-07	SHEET	1	of	1									